



<div>TOLERANCES</div> <div>UNLESS OTHERWISE SPECIFIED</div>			<div>CLYDE MACHINES, Inc.</div> <div>Glenwood, Minnesota 56334</div>	
<div>GENERAL</div> <div>.XXX ± .031</div> <div>X° ± 1°</div>	<div>MACHINED SURFACES</div> <div>.XXX ± .005</div> <div>X° ± 1°</div>	<div>WELDMENTS</div> <div>.XXX ± .063</div> <div>X° ± 1°</div>	<div>DRAWN BY:</div>	<div>DRAWN DATE:</div>
			<div>CHECKED BY:</div>	<div>SCALE:</div> <div>NOT TO SCALE</div>
			<div>APPROVED BY:</div>	<div>WEIGHT:</div> <div>LBS.</div>
<div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CLYDE MACHINES, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CLYDE MACHINES, INC. IS PROHIBITED.</div>			<div>MATERIAL:</div>	
<div>TITLE:</div> <div>B-4 STAND</div>			<div>DRAWING NUMBER</div> <div>15F3060 OSHA</div>	

